

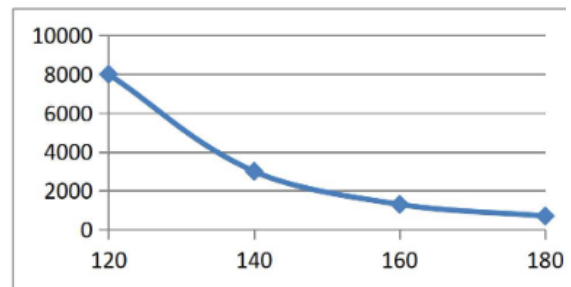
Product: Glue Dots

5285 is a synthetic rubber based hot melt adhesive specifically developed for fem-care positioning application of nonwoven disposable products, premium grade. The product is water white in color, low odor, and with very good heat resistance. It provides smooth peel strength, excellent transfer resistance and ageing performance

Suggested Uses:

Premium Grade of positioning adhesive for fem-care nonwoven disposable products.

Appearance :	Water white transparent solid		
Color (Gardner) :	≤ G2		
Softening Point (R&B) :	approx.	80	°C
Viscosity (Brookfield) :			
@120°C	approx.	8,000	cps
@140°C	approx.	3,000	cps
@160°C	approx.	1,300	cps
@180°C	approx.	700	cps



Operating guides:

The material can be applied by all types of spray and slot applicators. Suggested operation temperature is 130-150 degrees for both, depending on machines, substrates, and plant conditions.

FDA status:

The product complies with the FDA Indirect Food Contact Regulation of 21 CFR 175.105, "Adhesives"